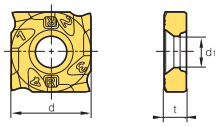
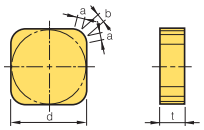
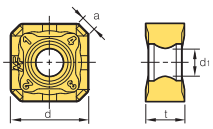
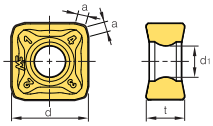
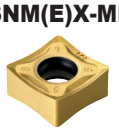
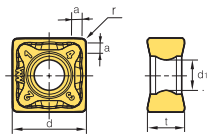
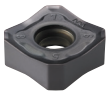
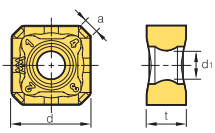
Workpiece			CN2000	CN30	NC5330	NCM535	NCM545	PC2010	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	DP150	DP200
	Steel	P	●	⊖	●	●	●	⊖	⊖	⊖				⊖	✱		
	Stainless steel	M						●				⊖	✱	⊖	✱		
	Cast iron	K			⊖	●	●	⊖			●			⊖	✱		
	Non-ferrous metal	N														●	●
	Heat resistant alloy, Titanium alloy	S												⊖	✱		
	Hardened steel	H						⊖						⊖	✱		

Machining types

● Continuous cutting
⊖ General cutting
✱ Interrupted cutting

Inserts	Designation	CN2000	CN30	NC5330	NCM535	NCM545	PC2010	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	DP150	DP200	l	d	t	r	d_1	a	b	Geometries	Available tools
SNHT-WX	1102308R-WX												●				-	11	2.30	-	4	-	-		E384 E385
	110308R-WX												●				-	11	3.00	-	4	-	-		
	120308R-WX																-	12.7	3.25	-	5	-	-		
	1203508R-WX												●				-	12.7	3.50	-	5	-	-		
	120408R-WX																-	12.7	4.00	-	5	-	-		
	1204508R-WX												●				-	12.7	4.54	-	5	-	-		
	120508R-WX												●				-	12.7	5.00	-	5	-	-		
	1205408R-WX												●				-	12.7	5.47	-	5	-	-		
	120608R-WX																-	12.7	6.00	-	5	-	-		
	1206508R-WX																-	12.7	6.50	-	5	-	-		
	120708R-WX																-	12.7	7.00	-	5	-	-		
	1207508R-WX																-	12.7	7.5	-	5	-	-		
	1102308L-WX												●				-	11	2.30	-	4	-	-		
	110308L-WX												●				-	11	3.00	-	4	-	-		
	120308L-WX																-	12.7	3.25	-	5	-	-		
	1203508L-WX												●				-	12.7	3.50	-	5	-	-		
	120408L-WX																-	12.7	4.00	-	5	-	-		
	1204508L-WX												●				-	12.7	4.54	-	5	-	-		
	120508L-WX												●				-	12.7	5.00	-	5	-	-		
	1205408L-WX												●				-	12.7	5.47	-	5	-	-		
	120608L-WX																-	12.7	6.00	-	5	-	-		
	1206508L-WX																-	12.7	6.50	-	5	-	-		
	120708L-WX																-	12.7	7.00	-	5	-	-		
	1207508L-WX																-	12.7	7.5	-	5	-	-		
SNKN	1204ENN									●							-	12.7	4.76	-	-	1.4	1.0		E49
	1504ENN									●							-	15.875	4.76	-	-	1.4	1.0		
SNM(E)X-MF	SNMX 1206ANN-MF				●			●	●	●		●	●	●			-	12.7	6.35	-	4.5	2.36	-		E117 E118 E125
	1507ANN-MF				●			●	●	●			●	●			-	15.875	7.94	-	5.6	3.15	-		
	SNEX 1206ANN-MF							●	●	●			●	●			-	12.7	6.35	-	4.5	2.36	-		
	1507ANN-MF									●			●	●			-	15.875	7.94	-	5.6	3.15	-		
SNM(E)X-MF	SNMX 1206ENN-MF				●			●	●	●		●	●	●			-	12.7	6.35	-	4.5	1.82	-		E115~ E118
	1507ENN-MF				●			●	●	●			●	●			-	15.875	7.94	-	5.6	2.66	-		
	SNEX 1206ENN-MF									●			●	●			-	12.7	6.35	-	4.5	1.82	-		
	1507ENN-MF									●			●	●			-	15.875	7.94	-	5.6	2.66	-		
SNM(E)X-MF 	SNMX 1206QNN-MF				●			●	●	●			●	●			-	12.7	6.35	-	5.2	2.36	-		E123 E124
	120612-MF							●		●			●	●			-	12.7	6.35	1.2	5.2	-	-		
	SNEX 1206QNN-MF								●	●			●	●			-	12.7	6.35	-	5.2	2.36	-		
	120612-MF									●			●	●			-	12.7	6.35	1.2	5.2	-	-		
SNM(E)X-MM 	SNMX 1206ANN-MM			●	●			●	●	●	●	●	●	●			-	12.7	6.35	-	4.5	2.36	-		E115~ E118
	1507ANN-MM				●			●	●	●			●	●			-	15.875	7.94	-	5.6	3.15	-		
	SNEX 1206ANN-MM							●	●	●	●		●	●			-	12.7	6.35	-	4.5	2.36	-		
	1507ANN-MM									●			●	●			-	15.875	7.94	-	5.6	3.15	-		

● : Stock item